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The engineer's choice

**Product Data Sheet RET97-25/18/2TDP**



**RET97-25/18/2TDP****INDEX**

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## 1 General

Fan type	Blower without chassis with intake nozzle	
Rotating direction looking at rotor	Clockwise	
Airflow direction	Air in axially, Air out radially	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

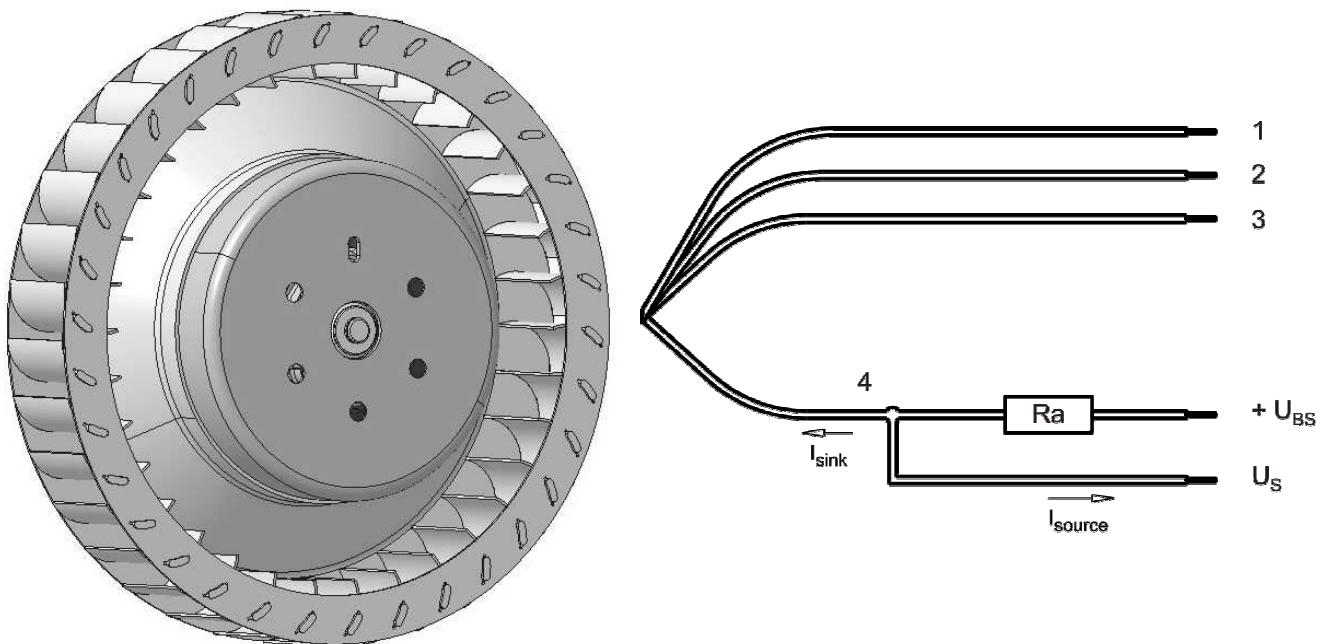
## 2 Mechanics

### 2.1 General

Depth	40,0 mm	
Diameter	97,0 mm	
Mass	0,43 kg	
Housing material		
Impeller material	Metal	

### 2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+/- 10,0 mm	
Tube length	S = 65 mm	
Tolerance	+/- 5,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,3 mm
2	blue	- GND	AWG 22	1,3 mm
3	violet	PWM	AWG 22	1,3 mm
4	white	Tacho	AWG 22	1,3 mm

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

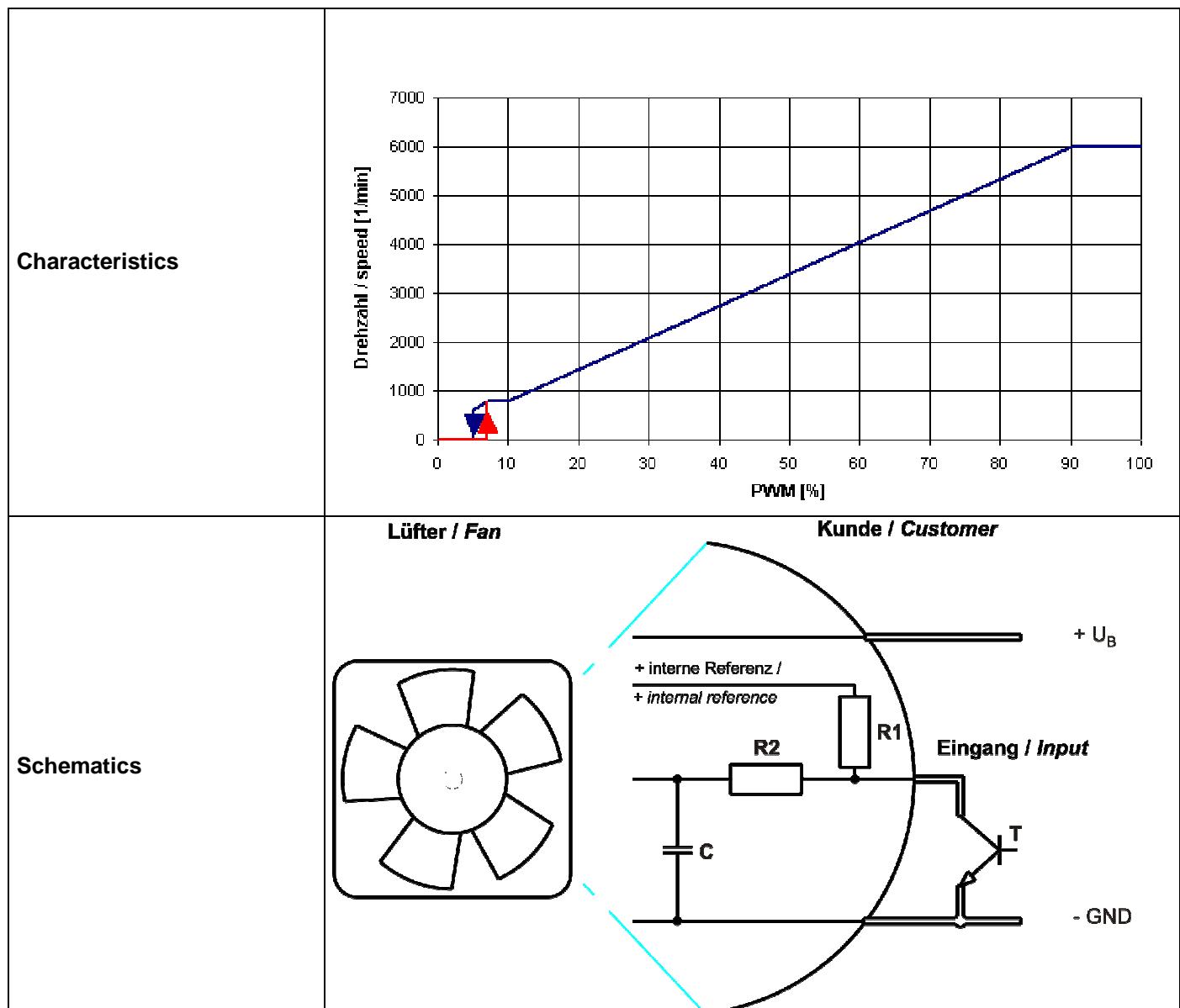
### 3 Operating Data

#### 3.1 Electrical Interface - Input

Control input	PWM
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#### Features

Input type	Open collector
PWM - Frequency	1 kHz - 10 kHz typical: 2 kHz



#### Speed control:

By Puls width modulation (PWM) 0 ... 100%  
 Open collector in relation to signal-ground  
 $f = 2\text{kHz} \pm 20\%$

**Information to the curve:**

0 % - 7% PWM:	0 1/min
7 % - 10% PWM:	800 1/min (corresponding to min. speed)
10 % - 90% PWM:	linear increasing curve
90 % - 100% PWM:	6.000 1/min (corresponding to max. speed)
7 % PWM:	800 1/min (Fan on, comming from 0% PWM)
5 % PWM:	600 1/min or 0 1/min (Fan off, comming from 100% PWM)

**3.2 Electrical Operating Data**

Measurement conditions: Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified).  
In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$ : corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

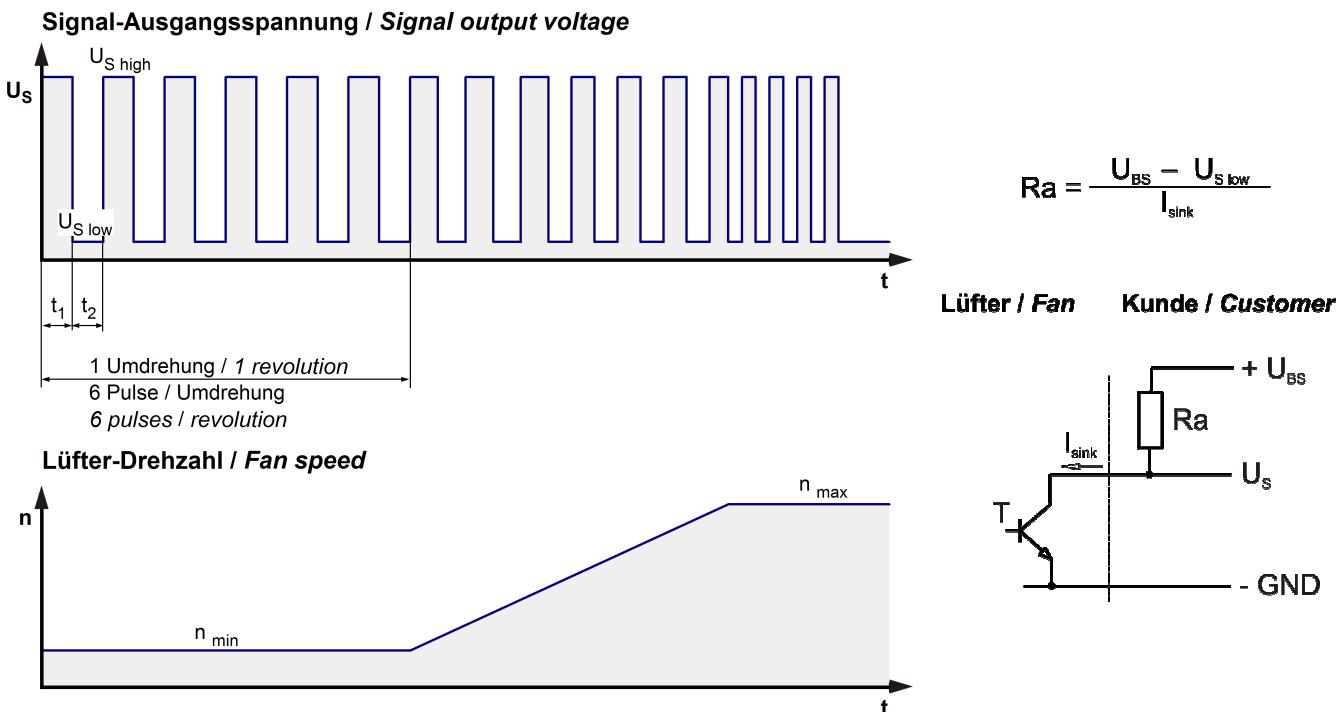
Name	Condition
PWM 0001	PWM: 100 %;

Für die Messung mit Gehäuse wurde Gehäuse 6274006000 und Bodenplatte SK5600051708 verwendet.

Features	Condition	Symbol	Values		
Voltage range		U	36 V		60 V
Nominal voltage		$U_N$		48 V	
Power consumption	$\Delta p = 0$	P	112 W +- 10,0 %	160 W +- 10,0 %	156 W +- 10,0 %
Tolerance	PWM 0010				
Current consumption	$\Delta p = 0$	I	3.100 mA +- 10,0 %	3.300 mA +- 10,0 %	2.600 mA +- 10 %
Tolerance	PWM0010				
Speed	$\Delta p = 0$	n	6.000 1/min +- 5 %	6.000 1/min +- 5 %	6.000 1/min +- 5 %
Tolerance	PWM 0010				

### 3.3 Electrical Interface - Output

Tacho type	/2 (open collector)
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Features	Note	Values
Tacho operating voltage	$U_{BS}$	$\leq 60 \text{ V}$
Tacho signal Low	$U_{S \text{ low}}$ I sink: 2 mA	$\leq 0,4 \text{ V}$
Tacho signal High	$U_{S \text{ high}}$ I source: 0 mA	$\leq 60 \text{ V}$
Maximum sink current	$I_{sink}$	$\leq 20 \text{ mA}$
Maximum source current		0 mA
External resistor	External resistor $R_a$ from $U_{BS}$ to $U_s$ required. All voltages measured to GND.	
Tacho frequency	$(6 \times n) / 60$	600 Hz
Tacho isolated from motor	No	
Slew rate		$\Rightarrow 0,5 \text{ V/us}$

$n$  = revolutions per minute (1/min)

#### Please note:

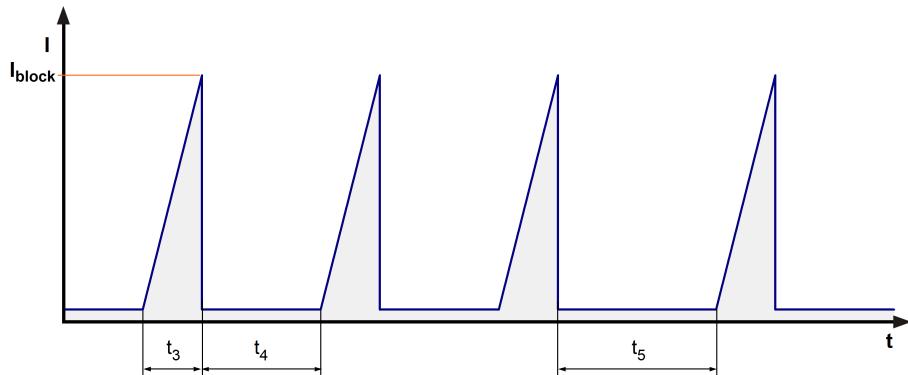
At zero speed the tacho signal is at a static HIGH. It will be also HIGH when the fan is still spinning, but the speed control signal is set to zero speed already.

The tacho signal is only activated after the start-up is completed.

### 3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	N-CH FET	

Max. residual current at $U_N$	$I_F \leq 5 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at $U_N$	$I_{block} \text{ approx. } 1.000 \text{ mA}$	
Clock signal at locked rotor	$t_3 / t_4 \text{ typical: } 3,7 \text{ s / } 10 \text{ s}$	



#### Locked rotor signal $t_5$ :

After 4 failed start-ups there is an extended timeout of 40 s.

### 3.5 Aerodynamics

**Measurement conditions:** Measured with a double chamber intake rig acc. to DIN EN ISO 5801.  
 Normal air density = 1,2 kg/m<sup>3</sup>; Temperature 23°C +/- 3°C;  
 In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.  
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

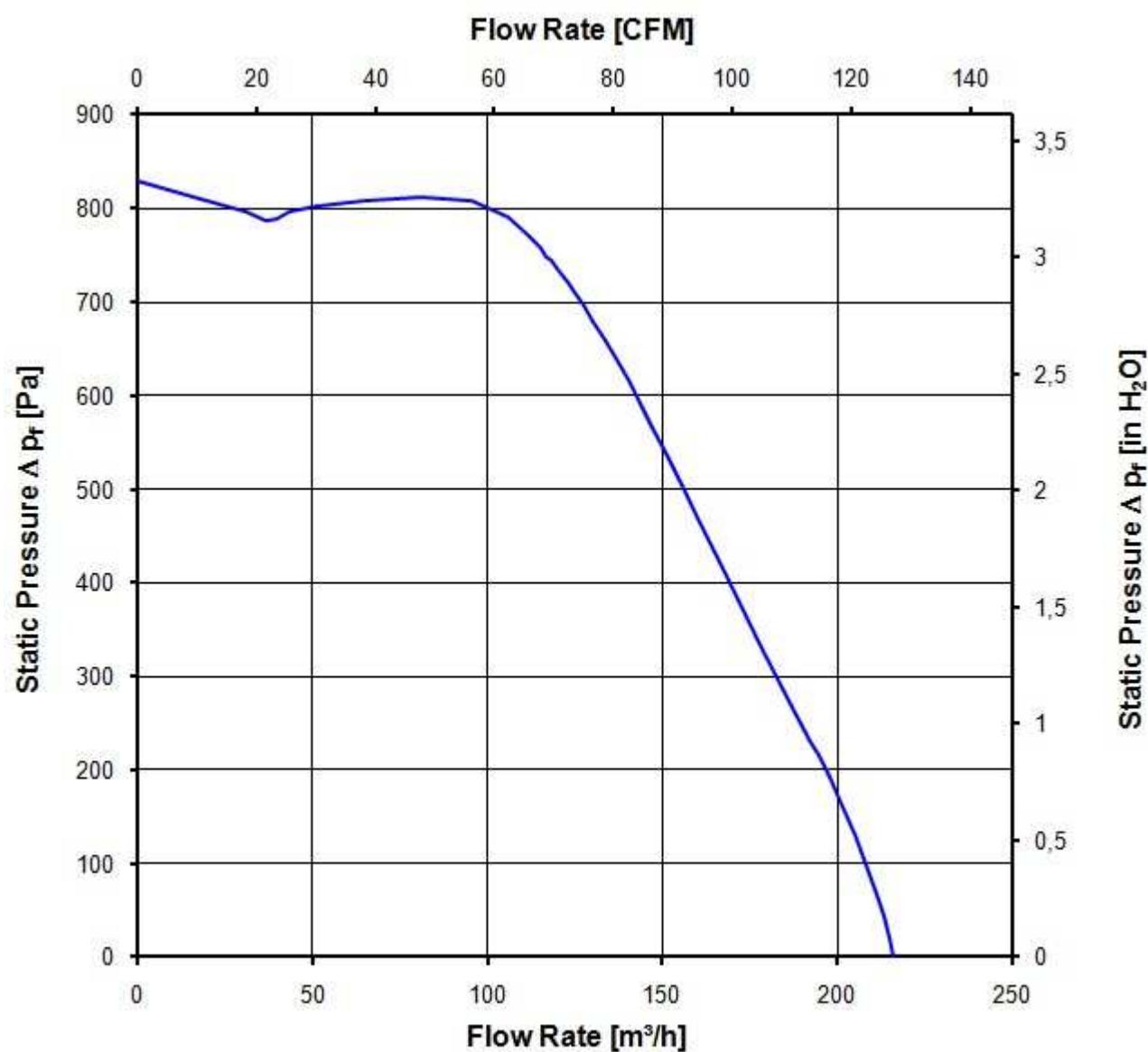
#### a.) Operation condition:

6.000 1/min at free air flow	PWM 100 %;		
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Max. free-air flow ( $\Delta p = 0$ / $\dot{V} = \text{max.}$ )	216,0 m <sup>3</sup> /h	
Max. static pressure ( $\Delta p = \text{max.}$ / $\dot{V} = 0$ )	830 Pa	

**The measurements were taken in the volute housing of G2S097-... The speed at free air is at 48 V approx. 5.900 1/min.**

at free air flow	
at free air flow	



### 3.6 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.  
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)  
 Measured in a semianechoic chamber with a background noise level of  $L_p(A) < 5 \text{ dB}(A)$   
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

6.000 1/min at free air flow	PWM 100 %;		
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Optimal operating point	133,0 m <sup>3</sup> /h @ 595 Pa	
Sound power level at the optimal operating point	7,9 bel(A)	
Sound pressure level at free air flow, measured in rubber bands		
at free air flow		
at free air flow		

## 4 Environment

### 4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	60 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

### 4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

### 4.3 Mechanical Requirements

severity level	Vibration (sinusoidal)	
2 G	Vibration (sinusoidal) in use IEC 60068-2-6 Displacement / frequency range Acceleration / frequency range	Vibration (sinusoidal) 0,15 mm / 10-58, 58-10 Hz 2 G / 58-500-58 Hz

	Sweep rate	1 Oct./min
	Sweep cycles	10
	Duration	2 hrs.
	Axes of vibration	3

severity level	stationary use		
1	storage / transportation	Random vibration not in use IEC 60068-2-64 Frequency range / ASD  $G_{RMS}$ Axes of vibration Test duration	Random vibration 5 - 20 Hz : $1,0 \text{ m}^2 / \text{s}^3$ 20 - 500 Hz : - 3 dB / Oct 0,91 G 3 3 x 5 h
	storage / transportation	Bump not in use IEC 60068-2-29 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Bump half sine 18 G 6 ms 100 in each direction 600
	stationary use	Random vibration in use IEC 60068-2-64 Frequency range / ASD  $G_{RMS}$ Axes of vibration Test duration	Random vibration 5 - 20 Hz : $2,0 \text{ m}^2 / \text{s}^3$ 20- 150 Hz : - 3 dB / Oct 0,83 G 3 3 x 5 h
	stationary use	Bump in use IEC 60068-2-29 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Bump half sine 5 G 11 ms 100 in each direction 600

severity level	mobile use		
1	storage / transportation	Random vibration not in use IEC 60068-2-64 Frequency range / ASD  $G_{RMS}$ Axes of vibration Test duration	Random vibration 5 - 20 Hz : $1,0 \text{ m}^2 / \text{s}^3$ 20 - 500 Hz : - 3 dB / Oct 0,91 G 3 3 x 5 h
	storage / transportation	Bump not in use IEC 60068-2-29 Shock spectrum Acceleration	Bump half sine 18 G

	Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	6 ms 100 in each direction 600
mobile use	Random vibration in use IEC 60068-2-64 Frequency range / ASD  $G_{RMS}$ Axes of vibration Test duration	Random vibration 5 - 20 Hz : $2,0 \text{ m}^2 / \text{s}^3$ 20- 150 Hz : - 3 dB / Oct 0,83 G 3 3 x 5 h
mobile use	Shock in use IEC 60068-2-27 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Shock half sine 30 G 6 ms 10 in each direction 60
mobile use	Bump in use IEC 60068-2-29 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Bump half sine 5 G 11 ms 100 in each direction 600

severity level	Railroad application	
1 IEC 61373 Category 1 Class B	Random vibration in use IEC 60068-2-64 Frequency range / ASD  $G_{RMS}$ Axes of vibration Test duration	Random vibration 5 - 20 Hz : $2,0 \text{ m}^2 / \text{s}^3$ 20- 150 Hz : - 3 dB / Oct 0,83 G 3 3 x 5 h
	Shock in use IEC 60068-2-27 Shock spectrum Acceleration Duration Number of bumps (+X, -X, -Y, +Y, -Z, +Z) Total bumps	Shock half sine 7 G 18 ms 10 in each direction 60

## 5 Safety

### 5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min.	
B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MΩ	
Clearance / creepage distance	0,5 mm / 1,2 mm	
Protection class	III	

### 5.2 Approval Tests

CE	EC Declaration of Conformity	No
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

## 6 Reliability

### 6.1 General

Life expectancy L10 at TU = 40 °C	80.000 h	
Life expectancy L10 at TU max.	50.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	135.000 h	

